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DAIKIN ROOM AIR CONDITIONER

OPERATION MANUAL

(INVERTER)

DAIKIN



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Safety Precautions

- Keep this manual where the operator can easily find them.
- Read the precautions in this manual carefully before operating the unit.
- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.

MARNING

Failure to follow these instructions properly may result in personal injury or loss of life.

⚠ CAUTION

Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.



Never attempt.



Be sure to follow the instructions.



Never wet the air conditioner nor the remote controller with water.



Never touch the air conditioner nor the remote controller with wet hands.

Be sure to establish an earth connection.

After reading, keep this manual in a convenient place so that you can refer to it whenever necessary.
 If the equipment is transferred to a new user, be sure also to hand over the manual.



WARNING

• In order to avoid fire, explosion or injury, do not operate the unit when harmful, among which flammable or corrosive gases, are detected near the unit.



- Be aware that prolonged, direct exposure to cool or warm air from the air conditioner, or to air that is too cool or too warm can be harmful to your physical condition and health.
- Do not place objects, including rods, your fingers, etc., in the air inlet or outlet. Product malfunctioning, product or injury damage may result due to contact with the air conditioner's high-speed fan blades.
- Do not attempt to repair, dismantle reinstall or modify the air conditioner yourself as this may result in water leakage, electric shocks or fire hazards.
- Do not use flammable spray near the air conditioner, or otherwise fire may result.
- Beware of fire in case of refrigerant leakage. If the air conditioner is not operating correctly, i.e. not generating
 cool or warm air, refrigerant leakage could be the cause. Consult your dealer for assistance. The refrigerant
 within the air conditioner is safe and normally does not leak.



- However, in the event of a leakage, contact with a naked burner, heater or cooker may result in generation of noxious gas. Do not longer use the air conditioner until a qualified service person confirms that the leakage has been repaired.
- Do not attempt to install or repair the air conditioner yourself. Improper workmanship may result in water leakage, electric shocks or fire hazards. Please contact your local dealer or qualified personnel for installation and maintenance work.
- When the air conditioner is malfunctioning (giving off a burning odour, etc.) turn off power to the unit and contact your local dealer. Continued operation under such circumstances may result in a failure, electric shocks or fire hazards.
- Be sure to install an earth leakage breaker. Failure to install an earth leakage breaker may result in electric shocks or fire.
- Be sure to earth the unit. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shocks.





CAUTION

- Do not use the air conditioner for purposes other than those for which it is intended. Do not use
 the air conditioner for cooling precision instruments, food, plants, animals or works of art as
 this may adversely affect the performance, quality and/or longevity of the object concerned.
 - 0
- Do not expose plants or animals directly to airflow from the unit as this may cause adverse effects.
- Do not place appliances that produce naked flames in places exposed to the airflow from the unit as this may impair combustion of the burner.

- Do not block air inlets nor outlets. Impaired airflow may result in insufficient performance or trouble.
- Do not sit or place objects on the outdoor unit. Falling yourself or falling objects could cause injury.
- Do not place objects that are susceptible to moisture directly beneath the indoor or outdoor units.
 Under certain conditions, condensation on the main unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping, resulting in fouling or failure of the object concerned.
- After prolonged use, check the unit stand and its mounts for damage. If left in a damaged condition, the unit may fall and cause injury.
- To avoid injury, do not touch the air inlet or aluminium fins of the unit.
- The appliance is not intended for use by unattended young children or infirm persons. Impairment of bodily functions and harm to health may result.
- To avoid oxygen depletion, ensure that the room is adequately ventilated if equipment such as a burner is used together with the air conditioner.



- Before cleaning, be sure to stop unit operation, turn the breaker off or remove the power cord.
 Otherwise, an electric shock and injury may result.
- Only connect the air conditioner to the specified power supply circuit. Power supplies other than the one specified may result in electric shocks, overheating and fires.
- · Arrange the drain hose to ensure smooth drainage. Imperfect drainage may cause wetting of the building, furniture etc.
- Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once in the unit, such animals can cause malfunctions, smoke or fire when making contact with electrical parts.
- Do not place objects around the indoor unit.
 Doing so may have an adverse influence on the performance, product quality, and life of the air conditioner.
- This appliance is not intended to be used by persons with reduced physical, sensory or mental capabilities, or with lack of operation knowledge, unless they have been given supervision or instruction concerning the appliance use by person responsible for their safety. Keep out of children's reach to ensure that they do not play with the appliance.
- To avoid electric shocks, do not operate with wet hands.



- Do not wash the air conditioner with water, as this may result in electric shocks or fire.
- Do not place water containers (flower etc.) above the unit, as this may result in electric shocks or fire hazards.



Installation site.

- To install the air conditioner in the following types of environments, consult the dealer.
 - Places with an oily ambient or where steam or soot occurs.
 - · Salty environment such as coastal areas.
 - Places where sulfide gas occurs such as hot springs.
 - Places where snow may block the outdoor unit.
 - The drain from the outdoor unit must be discharged to a place of good drainage.

Consider nuisance to your neighbours from noises.

- For installation, choose a place as described below.
 - A place solid enough to bear the weight of the unit which does not amplify the operation noise or vibration.
 - A place from where the air discharged from the outdoor unit or the operation noise will not annoy your neighbours.

Electrical work.

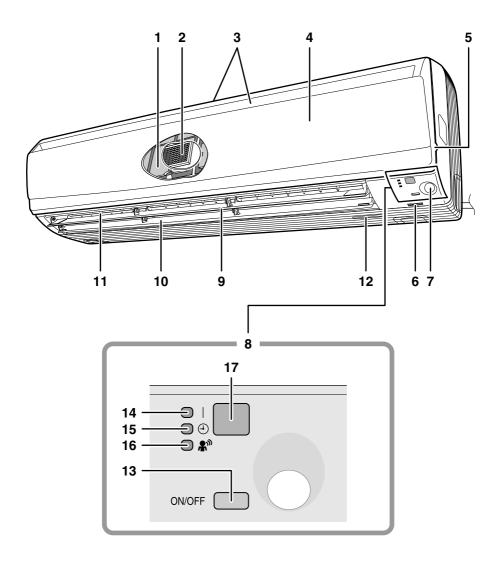
• For power supply, be sure to use a separate power circuit dedicated to the air conditioner.

System relocation.

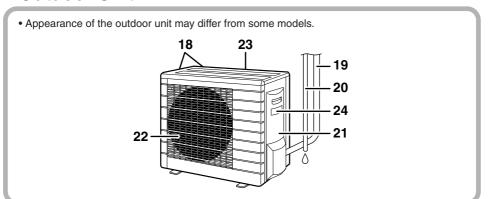
 Relocating the air conditioner requires specialized knowledge and skills. Please consult the dealer if relocation is necessary for moving or remodeling.

Names of Parts

■ Indoor Unit



■ Outdoor Unit



■Indoor Unit -

- 1. Air filter
- 2. Titanium apatite photocatalytic air-purifying filter:
 - These filters are attached to the inside of the air filters.
- 3. Air inlet
- 4. Front panel
- 5. Panel tab
- 6. Room temperature sensor:
 - It senses the air temperature around the unit.
- 7. INTELLIGENT EYE sensor: (page 14.)
- 8. Display
- 9. Air outlet
- 10. Flaps (horizontal blades): (page 12.)
- 11. Louvers (vertical blades):
 - The louvers are inside of the air outlet. (page 12.)
- 12. Model name plate

13. Indoor unit ON/OFF switch:

- Push this switch once to start operation.
 Push once again to stop it.
- The operation mode refers to the following table.

Model	Mode	Temperature setting	Airflow rate
COOLING ONLY	COOL	22°C	AUTO
HEAT PUMP	AUTO	25°C	AUTO

- This switch is useful when the remote controller is missing.
- 14. OPERATION lamp (green)
- 15. TIMER lamp (yellow): (page 20.)
- **16. INTELLIGENT EYE lamp (green):** (page 14.)
- 17. Signal receiver:
 - It receives signals from the remote controller.
 - When the unit receives a signal, you will hear a beep sound.
 - Operation start beep-beep
 - Settings changed...... beep
 - Operation stop long beep

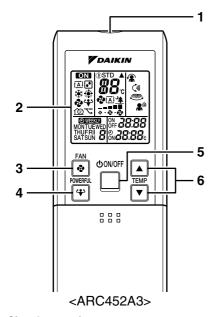
■Outdoor Unit –

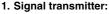
- 18. Air inlet (back and side)
- 19. Refrigerant piping and inter-unit wiring
- 20. Drain hose
- 21. Earth terminal:
 - It is inside of this cover.

- 22. Air outlet
- 23. Outdoor temperature sensor (back)
- 24. Model name plate

Names of Parts

■ Remote Controller





• It sends signals to the indoor unit.

2. Display (LCD):

 It displays the current settings.
 (In this illustration, each section is shown with its displays on for the purpose of explanation.)

3. FAN setting button:

It selects the airflow rate setting.

4. POWERFUL button:

POWERFUL operation (page 17.)

5. ON/OFF button:

• Press this button once to start operation. Press once again to stop it.

6. TEMPERATURE adjustment buttons:

It changes the temperature setting.

7. MODE selector button:

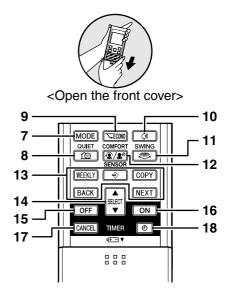
• It selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN) (page 10.)

8. QUIET button:

OUTDOOR UNIT QUIET operation (page 18.)

9. ECONO button:

ECONO operation (page 19.)



10. SWING button:

• Flaps (horizontal blades) (page 12.)

11. SWING button:

• Louvers (vertical blades) (page 12.)

12. COMFORT/SENSOR button:

 COMFORT AIRFLOW and INTELLIGENT EYE operation (page 14.)

13. WEEKLY/PROGRAM/COPY/BACK/NEXT button:

WEEKLY TIMER operation (page 22.)

14. SELECT button:

 It changes the ON/OFF TIMER and WEEKLY TIMER settings. (page 20, 22.)

15. OFF TIMER button: (page 20.)

16. ON TIMER button: (page 21.)

17. TIMER CANCEL button:

- It cancels the timer setting. (page 20, 21.)
- It cannot be used for the WEEKLY TIMER operation.

18. CLOCK button: (page 8.)

Preparation before Operation

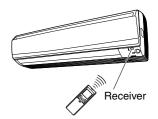
■ To set the batteries

- 1. Slide the front cover to take it off.
- 2. Set 2 dry batteries AAA.LR03 (alkaline).
- 3. Set the front cover as before.



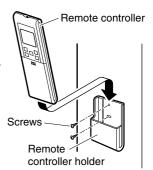
■ To operate the remote controller

- To use the remote controller, aim the transmitter at the indoor unit. If there is anything to block signals between the unit and the remote controller, such as a curtain, the unit will not operate.
- Do not drop the remote controller. Do not get it wet.
- The maximum distance for communication is approx. 7m.



■ To fix the remote controller holder on the wall

- 1. Choose a place from where the signals reach the unit.
- 2. Fix the holder to a wall, a pillar, or similar location with the screws procured locally.
- Place the remote controller in the remote controller holder.



NOTE

Notes on batteries

- When replacing the batteries, use batteries of the same type, and replace the 2 old batteries together.
- When the system is not used for a long time, take the batteries out.
- The batteries will last for approx. 1 year. If the remote controller display begins to fade and the degradation of reception performance occurs within a year, however, replace both 2 batteries with new, size AAA.LR03 (alkaline).
- The attached batteries are provided for the initial use of the system.
 The usable period of the batteries may be short depending on the manufactured date of the air conditioner.

■ Notes on remote controller

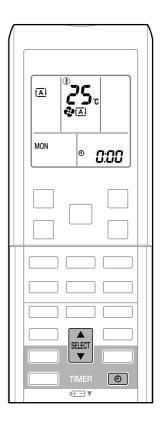
- Never expose the remote controller to direct sunlight.
- Dust on the signal transmitter or receiver will reduce the sensitivity. Wipe off dust with soft cloth.
- Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult the shop if that is the case.
- If the remote controller signals happen to operate another appliance, move that appliance to somewhere else, or consult the shop.

Preparation before Operation

■ To set the clock

- 1. Press 🕘 .
 - "[][[]" is displayed.
 - "MON" and "

 " blinks.
- 2. Press state to set the current day of the week.
- 3. Press (4).
 - "(4)" blinks.
- 4. Press steet to set the clock to the present time.
 - Holding down ▲ or ▼ rapidly increases or decreases the time display.
- 5. Press 🕘 .
 - Always point the remote controller at the indoor unit when pushing the buttons when setting the indoor unit's internal clock.
 - " *" blinks.



■ Turn the breaker on

• Turning on the breaker opens once and closes the flaps. (This is a normal procedure.)

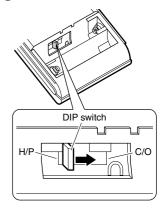
NOTE

■ Note on setting the clock

If the indoor unit's internal clock is not set to the correct time, the WEEKLY TIMER will not
operate punctually.

■ Checks on remote controller settings

- This remote controller is common to the heat pump model and cooling only model. Use the DIP switch on the remote controller to set the heat pump model or cooling only model.
- Refer to the following explanation and make the setting as shown in the illustration.
 - For customers of heat pump model: Set to H/P
 - For customers of cooling only model: Set to C/O



NOTE

■ Tips for saving energy

- Be careful not to cool (heat) the room too much.
 Keeping the temperature setting at a moderate level helps save energy.
- Cover windows with a blind or a curtain.
 Blocking sunlight and air from outdoors increases the cooling (heating) effect.

Recommended temperature setting

For cooling: 26-28°C For heating: 20-24°C

 Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks.

■ Please note

 The outdoor unit consumes some power to have its electric components work even while it is not operating.

Connecting outdoor unit RXS60/71: 1-15W

Other outdoor units: 15-20W

The outdoor unit consumes 40 to 55W of power at the time of compressor preheating.

- If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn the breaker off.
- Use the air conditioner in the following conditions.

Mode	Operating conditions	If operation is continued out of this range
COOL	Outdoor temperature: (3/4/5MK(X)S) -10-46°C (RK(X)S) -10-46°C Indoor temperature: 18-32°C Indoor humidity: 80% max.	A safety device may work to stop the operation. (In multi system, it may work to stop the operation of the outdoor unit only.) Condensation may occur on the indoor unit and drip.
HEAT	Outdoor temperature: (3/4/5MXS) –15-24°C (RXS) –15-24°C Indoor temperature: 10-30°C	A safety device may work to stop the operation.
DRY	Outdoor temperature: (3/4/5MK(X)S) -10-46°C (RK(X)S) -10-46°C Indoor temperature: 18-32°C Indoor humidity: 80% max.	A safety device may work to stop the operation. Condensation may occur on the indoor unit and drip.

 Operation outside this humidity or temperature range may cause a safety device to disable the system.

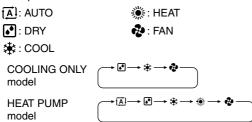
AUTO · DRY · COOL · HEAT · FAN Operation

The air conditioner operates with the operation mode of your choice.

From the next time on, the air conditioner will operate with the same operation mode.

■ To start operation

- Press MODE and select a operation mode.
 - Each pressing of the button advances the mode setting in sequence.



心0N/0FF

- 2. Press 💍 .
 - "ON" is displayed on the LCD.
 - The OPERATION lamp lights up.



MON PIS:30 FAN DON/OFF TEMP TIMER TIMER

■ To stop operation

心0N/0FF

- 3. Press ogain.
 - "ON" disappears from the LCD.
 - Then OPERATION lamp goes off.

■ To change the temperature setting

4. Press ♠ or ▼.

AUTO or COOL or HEAT operation	DRY or FAN operation
Press ▲ to raise the temperature and press ▼ to lower the temperature.	The Assessment was adding in set was in late
Set to the temperature you like.	The temperature setting is not variable.

■ To change the airflow rate setting

5. Press



AUTO or COOL or HEAT or FAN operation	DRY operation
from "¬ " to "♣" plus "(♠)" "♣" are available.	The airflow rate setting is not variable.

• Indoor unit quiet operation

When the airflow is set to "\(\delta \), the noise from the indoor unit will become quieter. Use this when making the noise quieter.

NOTE

■ Notes on HEAT operation

- Since this air conditioner heats the room by taking heat from outdoor air to indoors, the
 heating capacity becomes smaller in lower outdoor temperatures. If the heating effect is
 insufficient, it is recommended to use another heating appliance in combination with the air
 conditioner.
- The heat pump system heats the room by circulating hot air around all parts of the room. After the start of heating operation, it takes some time before the room gets warmer.
- In heating operation, frost may occur on the outdoor unit and lower the heating capacity. In that case, the system switches into defrosting operation to take away the frost.
- During defrosting operation, hot air does not flow out of indoor unit.
- A pinging sound may be heard during defrosting operation, which, however does not mean that the air conditioner has failures.

■ Note on COOL operation

• This air conditioner cools the room by blowing the hot air in the room outside, so if the outside temperature is high, the performance of the air conditioner drops.

■ Note on DRY operation

 The computer chip works to rid the room of humidity while maintaining the temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.

■ Notes on AUTO operation

- In AUTO operation, the system selects a temperature setting and an appropriate operation mode (COOL or HEAT) based on the room temperature at the start of the operation.
- The system automatically reselects setting at a regular interval to bring the room temperature to user-setting level.

■ Note on FAN operation

. This mode is valid for fan only.

■ Note on airflow rate setting

• At smaller airflow rates, the cooling (heating) effect is also smaller.

Adjusting the Airflow Direction

You can adjust the airflow direction to increase your comfort.

■ To start auto swing

Upper and lower airflow direction

Press ()

- "(言" is displayed on the LCD.
- The flaps (horizontal blades) will begin to swing.

Right and left airflow direction

Press .

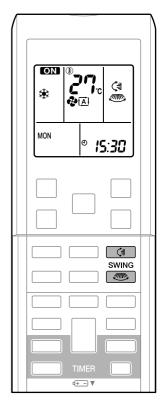
- "#" is displayed on the LCD.
- The louvers (vertical blades) will begin to swing.

The 3-D airflow direction

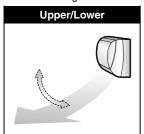
Press (and ...)

- "(*)" and "(*)" are displayed on the LCD.
- The flaps and louvers move in turn.
- To cancel 3-D airflow, press either () or again.

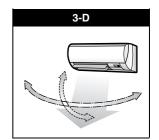
The flaps or louvers will stop moving.



• The following illustrations show respective airflow directions.







■ To set the flaps or louvers at desired position

• This function is effective while flaps or louvers are in auto swing mode.

Press and when the flaps or louvers have reached the desired position.

- In the 3-D airflow, the flaps and louvers move in turn.
- "(\$" or "@"" disappears from the LCD.

⚠ CAUTION

- Always use a remote controller to adjust the angles of the flaps and louvers. If you attempt to
 move it forcibly with hand when it is swinging, the mechanism may be broken.
- Always use a remote controller to adjust the louvers angles. In side the air outlet, a fan is
 rotating at a high speed.

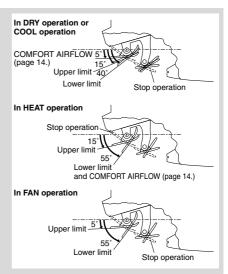
NOTE

■ Note on the angles of the flaps

• The flaps swinging range depends on the operation. (See the figure.)

■ Note on 3-D airflow

 Using 3-D airflow circulates cold air, which tends to collected at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.

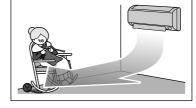


COMFORT AIRFLOW and INTELLIGENT EYE Operation

■ COMFORT AIRFLOW operation

The flow of air will be in the upward direction while in COOL operation and in the downward direction while in HEAT operation, which will provide a comfortable wind that will not come in direct contact with people.





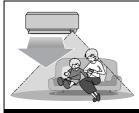
COOL operation

HEAT operation

■ INTELLIGENT EYE operation

"INTELLIGENT EYE" is the infrared sensor which detects the human movement. If nobody in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

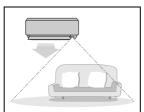
[Example]



When somebody in the room

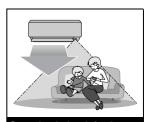
■ Normal operation

- The air conditioner is in normal operation while the sensor is detecting the movement of people.
- The INTELLIGENT EYE lamp lights up.



When nobody in the room

- 20 minutes after, start energy saving operation.
 - The set temperature is shifted in ±2°C steps.
 - The INTELLIGENT EYE lamp is goes off.



Somebody back in the room

Back to normal operation.

- The air conditioner will return to normal operation when the sensor detects the movement of people again.
- The INTELLIGENT EYE lamp lights up again.

■ To combine COMFORT AIRFLOW and INTELLIGENT EYE operation

The air conditioner can go into operation with the COMFORT AIRFLOW and INTELLIGENT EYE operation combined.

To start operation

Press (**) and select the desired mode.

- Each time the is pressed a different setting option is displayed on the LCD.
- By selecting " 👚 🔊 from the following icons, the air conditioner will be in COMFORT AIRFLOW operation combined with INTELLIGENT EYE operation.

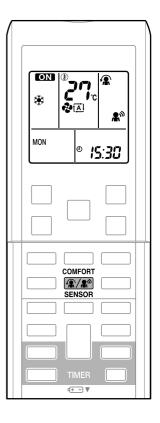


- When the flaps (horizontal blades) are swinging, the operating as above will stop movement of them.
- The INTELLIGENT EYE lamp lights up.
- The lamp will be lit while human movements are detected.



■ To cancel operation

Press and select "blank" on the LCD.



INTELLIGENT EYE operation is useful for energy saving

■ Energy saving operation

- If no presence detected in the room for 20 minutes, the energy saving operation will start.
- This operation changes the temperature –2°C in HEAT / +2°C in COOL / +2°C in DRY operation from set temperature.
- This operation decreases the airflow rate slightly in FAN operation only.

COMFORT AIRFLOW and INTELLIGENT EYE Operation

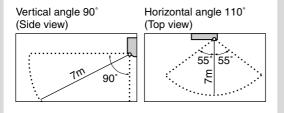
NOTE

■ Notes on COMFORT AIRFLOW operation

- The flap position will change, preventing air from blowing directly on the occupants of the room.
- POWERFUL operation and COMFORT AIRFLOW operation cannot be used at the same time
 - Priority is given to the function of whichever button is pressed last.
- The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW operation will be canceled.

■ Notes on INTELLIGENT EYE operation

Application range is as follows.



- Sensor may not detect moving objects further than 7m away. (Check the application range)
- Sensor detection sensitivity changes according to indoor unit location, the speed of passersby, temperature range, etc.
- The sensor also mistakenly detects pets, sunlight, fluttering curtains and light reflected off of mirrors as passersby.
- INTELLIGENT EYE operation will not go on during POWERFUL operation.
- NIGHT SET mode (page 20.) will not go on during use of INTELLIGENT EYE operation.

■ Note on combination of COMFORT AIRFLOW operation and INTELLIGENT EYE operation

 The airflow rate will be set to AUTO. If the upper and lower airflow direction is selected, the COMFORT AIRFLOW operation will be canceled.

Priority is given to the function of whichever button is pressed last.

⚠ CAUTION

- Do not place large objects near the sensor.

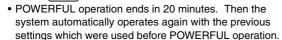
 Also keep heating units or humidifiers outside
 - Also keep heating units or humidifiers outside the sensor's detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.

POWERFUL Operation

POWERFUL operation quickly maximizes the cooling (heating) effect in any operation mode. You can get the maximum capacity.

■ To start POWERFUL operation

1. Press 🚓

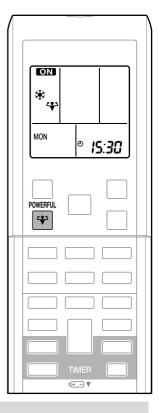


• "\" is displayed on the LCD.

■ To cancel POWERFUL operation

2. Press 😛 again.

• "4" disappears from the LCD.



NOTE

■ Notes on POWERFUL operation

- When using POWERFUL operation, there are some functions which are not available.
- POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation. Priority is given to the function of whichever button is pressed last.
- POWERFUL operation can only be set when the unit is running.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.

• In COOL and HEAT operation

To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the airflow rate be fixed to the maximum setting.

The temperature and airflow settings are not variable.

• In DRY operation

The temperature setting is lowered by 2.5°C and the airflow rate is slightly increased.

• In FAN operation

The airflow rate is fixed to the maximum setting.

• In AUTO operation

To maximize the cooling (heating) effect, the capacity of outdoor unit must be increased and the airflow rate be fixed to the maximum setting.

• When using priority room setting

See note for multi system. (page 30.)

OUTDOOR UNIT QUIET Operation

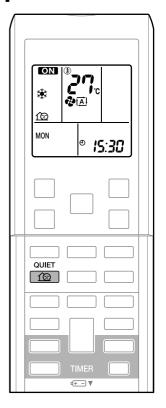
OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed on the outdoor unit. This function is convenient during night.

■ To start OUTDOOR UNIT QUIET operation

- 1. Press 🔞 .
 - "()" is displayed on the LCD.

■ To cancel OUTDOOR UNIT QUIET operation

- 2. Press 🏠 again.
 - "()" disappears from the LCD.



NOTE

■ Notes on OUTDOOR UNIT QUIET operation

- If using a multi system, this function will work only when the OUTDOOR UNIT QUIET operation is set on all operated indoor units.
 - However, if using priority room setting, see note for multi system. (page 30.)
- This function is available in COOL, HEAT, and AUTO operation. (This is not available in FAN and DRY operation.)
- POWERFUL operation and OUTDOOR UNIT QUIET operation cannot be used at the same time.
 - Priority is given to the function of whichever button is pressed last.
- Even the operation is stopped using the remote controller or the indoor unit ON/OFF switch
 when using OUTDOOR UNIT QUIET operation, "
 image: "will remain on the remote controller
 display.
- OUTDOOR UNIT QUIET operation will drop neither the frequency nor fan speed if the frequency and fan speed have been already dropped low enough.

ECONO Operation

ECONO operation is a function which enables efficient operation by limiting the maximum power consumption value.

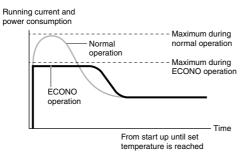
This function is useful for cases in which attention should be paid to ensure a circuit breaker will not trip when the product runs alongside other appliances.

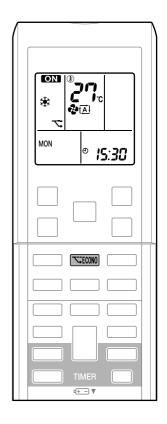
■ To start ECONO operation

- 1. Press \(\sum_{\text{ECONO}}\).
 - "\stacksize" is displayed on the LCD.

■ To cancel ECONO operation

- 2. Press \(\sum_ECONO\) again.
 - "\times" disappears from the LCD.





- This diagram is a representation for illustrative purposes only.
- * The maximum running current and power consumption of the air conditioner in ECONO operation vary with the connecting outdoor unit.

NOTE

■ Notes on ECONO operation

- ECONO operation can only be set when the unit is running.
- ECONO operation is a function which enables efficient operation by limiting the power consumption of the outdoor unit (operating frequency).
- ECONO operation functions in AUTO, COOL, DRY and HEAT operation.
- POWERFUL and ECONO operation cannot be used at the same time. Priority is given to the function of whichever button is pressed last.
- If the level of power consumption is already low, ECONO operation will not drop the power consumption.

OFF TIMER Operation

Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use OFF TIMER and ON TIMER in combination.

■ To use OFF TIMER operation

- Check that the clock is correct.
 If not, set the clock to the present time. (page 8.)
- 1. Press OFF .
 - "OFF" and setting time are displayed on the LCD.
 - "[] is displayed on the LCD.
 - "OFF" blinks.

2. Press until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.
- 3. Press OFF again.
 - The TIMER lamp lights up.



■ To cancel the OFF TIMER Operation

- 4. Press CANCEL .
 - "OFF" and setting time disappear from the LCD.
 - "4" and day of the week are displayed on the LCD.
 - The TIMER lamp goes off.

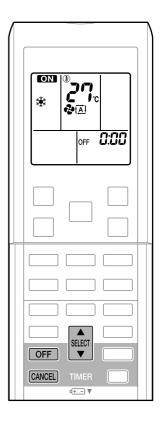
NOTE

■ Notes on TIMER operation

- When TIMER is set, the present time is not displayed.
- Once you set ON/OFF TIMER, the time setting is kept in the memory. The memory is canceled when remote controller batteries are replaced.
- When operating the unit via the ON/OFF TIMER, the actual length of operation may vary from the time entered by the user. (Maximum approx. 10 minutes)

■ NIGHT SET mode

When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5°C up in COOL, 2.0°C down in HEAT) to prevent excessive cooling (heating) for your pleasant sleep.



ON TIMER Operation

■ To use ON TIMER operation

- Check that the clock is correct. If not, set the clock to the present time. (page 8.)
- 1. Press ON .
 - "ON" and setting time are displayed on the LCD.
 - "F:???" is displayed on the LCD.
 - "ON" blinks.

2. Press select until the time setting reaches

the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.
- 3. Press ON again.
 - The TIMER lamp lights up.

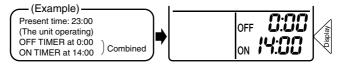


■ To cancel ON TIMER operation

- 4. Press CANCEL .
 - "ON" and setting time disappear from the LCD.
 - "4" and day of the week are displayed on the LCD.
 - The TIMER lamp goes off.

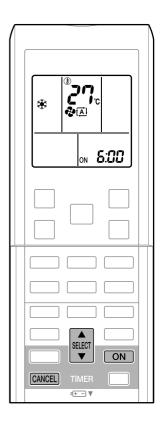
■ To combine ON TIMER and OFF TIMER

• A sample setting for combining the 2 timers is shown below.



NOTE

- In the following cases, set the timer again.
 - · After a breaker has turned off.
 - After a power failure.
 - · After replacing batteries in the remote controller.



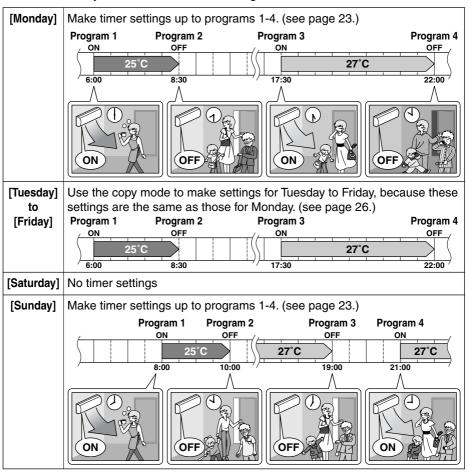
WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. It is convenient if the WEEKLY TIMER is set according to the family's life style.

■ Using in these cases of WEEKLY TIMER

An example of WEEKLY TIMER settings is shown below.

Example: The same timer settings are made for the week from Monday through Friday while different timer settings are made for the weekend.

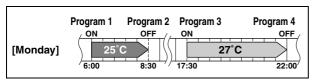


- Up to 4 reservations per day and 28 reservations per week can be set in the WEEKLY TIMER. The effective use of the copy mode ensures ease of making reservations.
- The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF settings, only the turn-off time of each day can be set. This will turn off the air conditioner automatically if the user forgets to turn it off.

■ To use WEEKLY TIMER operation

Setting mode

 Make sure the day of the week and time are set. If not, set the day of the week and time. (page 8.)



- 1. Press 🔷 .
 - The day of the week and the reservation number of the current day will be displayed.
 - 1 to 4 settings can be made per day.
- 2. Press to select the desired day of the week and reservation number.
 - Pressing the ster changes the reservation number and the day of the week.
- 3. Press NEXT.
 - The day of the week and reservation number will be set.
 - "● WEEKLY" and "ON" blink.

4. Press steet to select the desired mode.

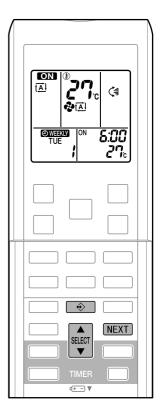
• Pressing the changes "ON" or "OFF" setting in sequence.



- In case the reservation has already been set, selecting "blank" deletes the reservation.
- Go to step 9 if "blank" is selected.

5. Press NEXT.

- The ON/OFF TIMER mode will be set.
- "OWEKLY" and the time blink.



WEEKLY TIMER Operation

6. Press select the desired time.

- The time can be set between 0:00 and 23:50 in 10 minute intervals.
- To return to the ON/OFF TIMER mode setting, press BACK .
- Go to step 9 when setting the OFF TIMER.

7. Press NEXT.

- The time will be set.
- " WEEKLY" and the temperature blink.

8. Press steet to select the desired

temperature.

The temperature can be set between 10°C and 32°C.
 Cooling: The unit operates at 18°C even if it is set at 10 to 17°C.

Heating: The unit operates at 30° C even if it is set at 31 to 32° C.

- To return to the time setting, press BACK.
- The set temperature is only displayed when the mode setting is on.

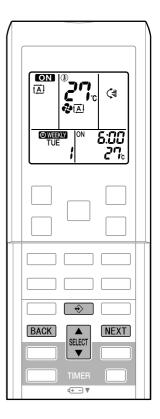
9. Press NEXT.

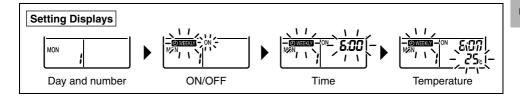
- The temperature will be set and go to the next reservation setting.
- To continue further settings, repeat the procedure from step 4.

10. Press 💮 to complete the setting.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and flashing the OPERATION lamp.
- "O WEEKLY" is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights up.
- A reservation made once can be easily copied and the same settings used for another day of the week.

Refer to copy mode. (page 26.)





NOTE

■ Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote control first.
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with WEEKLY TIMER. Other settings for ON TIMER are based on the settings just before the operation.
- Both WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will go into standby state, and "

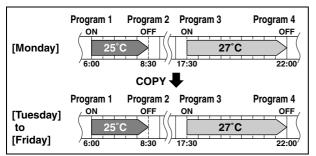
When ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.

- Only the time and set temperature set with the weekly timer are sent with the
 Set the weekly timer only after setting the operation mode, the fan strength, and the fan direction ahead of time.
- Shutting the breaker off, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock. (page 8.)
- The BACK can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

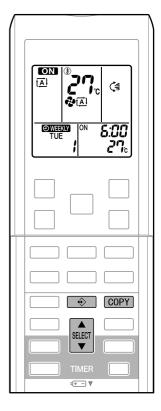
WEEKLY TIMER Operation

Copy mode

 A reservation made once can be copied another day of the week. The whole reservation of the selected day of the week will be copied.



- 1. Press 💮 .
- 2. Press to confirm the day of the week to be copied.
- 3. Press COPY to activate copy mode.
 - The whole reservation of the selected day of the week will be copied.
- 4. Press select the destination day of the week.

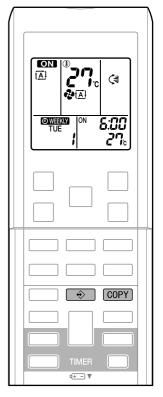


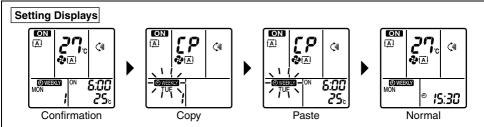
5. Press COPY.

- The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
- To continue copying the settings to other days of the week, repeat step 4 and step 5.

6. Press • to complete the setting.

 "OWEEKLY" is displayed on the LCD and WEEKLY TIMER operation is activated.





NOTE

■ Note on COPY MODE

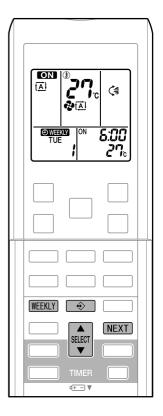
• The entire reservation of the source day of the week is copied in the copy mode. In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of setting mode. (page 23.)

WEEKLY TIMER Operation

■ Confirming a reservation

- The reservation can be confirmed.
- 1. Press 💮 .
 - The day of the week and the reservation number of the current day will be displayed.
- 2. Press to select the day of the week and the reservation number to be confirmed.
 - Pressing the start displays the reservation details.
 - To change the confirmed reserved settings, select the reservation number and press NEXT.
 The mode is switched to setting mode. Go to setting mode step 4. (page 23.)
- 3. Press 💮 to exit confirming mode.
 - "OWEEKLY" is displayed on the LCD and WEEKLY TIMER operation is activated.
 - The TIMER lamp lights up.





■ To deactivate WEEKLY TIMER operation

- 4. Press WEEKLY while " WEEKLY " is displayed on the LCD.
 - The "OWEEKLY" will disappear from the LCD.
 - The TIMER lamp goes off.
 - To reactivate the WEEKLY TIMER operation, press the WEEKLY again.
 - If a reservation deactivated with WEEKLY is activated once again, the last reservation mode will be used.

■ To delete reservations

The individual reservation

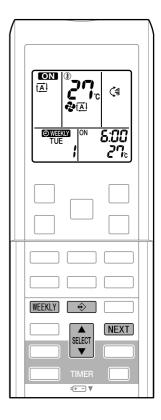
Refer to setting mode. (page 23.)
 When selecting desired mode at step 4 in setting mode, select "blank". The reservation will be deleted.

The reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- 5. Press 🔷 .
- 6. Select the day of the week to be canceled with SELECT .
- 7. Hold WEEKLY for 5 seconds.
 - The reservation of the selected day of the week will be deleted.

All reservations

- 8. Hold WEEKLY for 5 seconds while normal display.
 - Be sure to direct the remote control toward the main unit and check for a receiving tone.
 - This operation is not effective while WEEKLY TIMER is being set.
 - All reservations will be deleted.



Note for Multi System

This system has one outdoor unit connected to multiple indoor units.

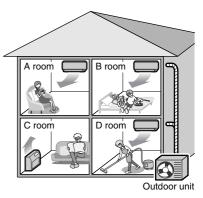
■ Selecting the operation mode

1. With the priority room setting present but inactive or not present.

When more than 1 indoor unit is operating, priority is given to the first unit that was turned on.

In this case, set the units that are turned on later to the same operation mode as the first unit.

Otherwise, they will enter the standby state, and the OPERATION lamp will flash: this does not indicate malfunction.



NOTE

■ Notes on operation mode for multi system

- COOL, DRY and FAN operation may be used at the same time.
- AUTO operation automatically selects COOL operation or HEAT operation based on the room temperature.

Therefore, AUTO operation is available when selecting the same operation mode as that of the room with the first unit to be turned on.

↑ CAUTION

Normally, the operation mode in the room where the unit is first run is given priority, but the
following situations are exceptions, so please keep this in mind.
 If the operation mode of the first room is FAN operation, then using HEAT operation in any
room after this will give priority to HEAT operation. In this situation, the air conditioner
running in FAN operation will go on standby, and the OPERATION lamp will flash.

2. With the priority room setting active.

See "Priority room setting" on the next page.

■ NIGHT QUIET mode (Available only for COOL operation)

NIGHT QUIET mode requires initial programming during installation. Please consult your retailer or dealer for assistance.

NIGHT QUIET mode reduces the operation noise of the outdoor unit during the night time hours to prevent annoyance to neighbors.

- The NIGHT QUIET mode is activated when the temperature drops 5°C or more below the highest temperature recorded that day. Therefore, when the temperature difference is less than 5°C, this function will not be activated.
- NIGHT QUIET mode reduces slightly the cooling (heating) efficiency of the unit.

■ OUTDOOR UNIT QUIET operation (page 18.)

1. With the priority room setting present but inactive or not present.

When using the OUTDOOR UNIT QUIET operation feature with the Multi system, set all indoor units to OUTDOOR UNIT QUIET operation using their remote controllers.

When clearing OUTDOOR UNIT QUIET operation, clear one of the operating indoor units using their remote controller. However OUTDOOR UNIT QUIET operation display remains on the remote controller for other rooms. We recommend you release all rooms using their remote controllers.

2. With the priority room setting active.

See "Priority room setting".

■ COOL/HEAT mode lock (Available only for heat pump models)

The COOL/HEAT mode lock requires initial programming during installation. Please consult your authorized dealer for assistance. The COOL/HEAT mode lock sets the unit forcibly to either COOL or HEAT operation. This function is convenient when you wish to set all indoor units connected to the multi system to the same operation mode.

NOTE

• The COOL/HEAT mode lock cannot be activated together with the priority room setting.

■ Priority room setting

The priority room setting requires initial programming during installation. Please consult your retailer or dealer for assistance. The room designated as the priority room takes priority in the following situations;

1. Operation mode priority.

As the operation mode of the priority room takes precedence, the user can select a different operation mode from other rooms.

* Room A is the priority room in the examples. ⟨Example⟩

When COOL operation is selected in room A while operating the following modes in room B, C and D:

Operation mode in	Status of room B, C and D when the unit
room B, C and D	in room A is in COOL operation
COOL or DRY or FAN	Current operation mode maintained
HEAT	The unit enters standby mode. Operation resumes when
ITEAT	the room A unit stops operating.
	If the unit is set to COOL operation, it continues. If set to
AUTO	HEAT operation, it enters standby mode. Operation
	resumes when the room A unit stops operating.

2. Priority when POWERFUL operation is used.

* Room A is the priority room in the examples.

(Example)

The indoor units in rooms A, B, C and D are all operating. If the unit in room A enters POWERFUL operation, operation capacity will be concentrated in room A. In such a case, the cooling (heating) efficiency of the units in rooms B, C and D may be slightly reduced.

3. Priority when using OUTDOOR UNIT QUIET operation.

* Room A is the priority room in the examples.

(Example)

Just by setting the unit in room A to QUIET operation, the air conditioner starts OUTDOOR UNIT QUIET operation. You don't have to set all the operated indoor units to QUIET operation.

Care and Cleaning

⚠ CAUTION

Before cleaning, be sure to stop the operation and turn the breaker off.

Units

■ Indoor unit, outdoor unit and remote controller

1. Wipe them with dry soft cloth.

■ Front panel

1. Open the front panel.

• Hold the front panel by the panel tabs on the both sides and open it.

2. Remove the front panel.

• Slide the front panel to either the left or right and pulling it toward you.

This will disconnect the rotation dowel on one side.

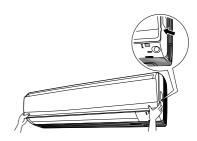
• Disconnect the front panel shaft on the other side in the same manner.

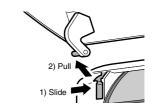
3. Clean the front panel.

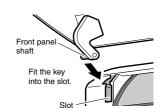
- Wipe it with a soft cloth soaked in water.
- Only neutral detergent may be used.
- In case of washing the panel with water, wipe it with dry soft cloth, dry it up in the shade after washing.

4. Attach the front panel.

- Align the front panel shaft on the left and right of the front panel with the slots, then push them all the way in.
- Close the front panel slowly.
 (Press the panel at both sides and the center.)







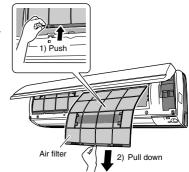
⚠ CAUTION

- Don't touch the metal parts of the indoor unit. If you touch those parts, this may cause an injury.
- When removing or attaching the front panel, use a robust and stable stool and watch your steps carefully.
- When removing or attaching the front panel, support the panel securely with hand to prevent it from falling.
- For cleaning, do not use hot water above 40°C, benzine, gasoline, thinner, nor other volatile oils, polishing compound, scrubbing brushes, nor other hand stuff.
- After cleaning, make sure that the front panel is securely fixed.

Filters

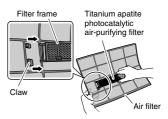
1. Pull out the air filters.

- Open the front panel.
- Push a little upwards the tab at the center of each air filter, then pull it down.



2. Take off the titanium apatite photocatalytic air-purifying filter.

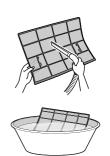
 Hold the recessed parts of the frame and unhook the 4 claws.



3. Clean or replace each filter.

3-1 Air filter

- 3-1-1 Wash the air filters with water or clean them with vacuum cleaner.
 - If the dust does not come off easily, wash them with neutral detergent thinned with lukewarm water, then dry them up in the shade.
 - Be sure to remove the titanium apatite photocatalytic air-purifying filter.
 - It is recommended to clean the air filters every 2 weeks.



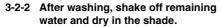
Care and Cleaning

3-2 Titanium apatite photocatalytic air-purifying filter

The titanium apatite photocatalytic air-purifying filter can be renewed by washing it with water once every 6 months. We recommend replacing it once every 3 years.

[Maintenance]

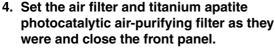
- 3-2-1 Vacuum dusts, and soak in warm water or water for about 10 to 15 minutes if dirt is heavy.
 - Do not remove the filter from frame when washing with water.



 Since the material is made out of polyester, do not wring out the filter when removing water from it.

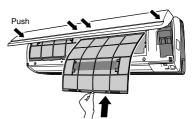
[Replacement]

- 3-2-3 Remove the tabs on the filter frame and replace with a new filter.
 - Do not throw away the filter frame. Reuse the filter frame when replacing the titanium apatite photocatalytic airpurifying filter.
 - Dispose of the old filter as non-flammable waste.



 Insert claws of the filters into slots of the front panel.
 Close the front panel slowly and push the panel at the 3 points. (One on each side and one in the middle.)





NOTE

- · Operation with dirty filters:
 - (1) cannot deodorize the air. (2) cannot clean the air.
 - (3) results in poor heating or cooling. (4) may cause odour.
- To order titanium apatite photocatalytic air-purifying filter contact to the service shop there
 you bought the air conditioner.
- Dispose of the old filter as non-flammable waste.

Item	Part No.
Titanium apatite photocatalytic air-purifying filter (without frame) 1 set	KAF970A46



Check

Check that the base, stand and other fittings of the outdoor unit are not decayed or corroded.

Check that nothing blocks the air inlets and the outlets of the indoor unit and the outdoor unit.

Check that the drain comes smoothly out of the drain hose during COOL or DRY operation.

• If no drain water is seen, water may be leaking from the indoor unit. Stop operation and consult the service shop if this is the case.

■ Before a long idle period

- Operate the FAN only for several hours on a fine day to dry out the inside.
 - Press MODE and select FAN operation.
 - Press and start operation.
- 2. After operation stops, turn off the breaker for the room air conditioner.
- 3. Clean the air filters and set them again.
- 4. Take out batteries from the remote controller.

NOTE

• When a multi outdoor unit is connected, make sure the HEAT operation is not used at the other room before you use the FAN operation. (page 30.)

We recommend periodical maintenance.

In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist aside from regular cleaning by the user. For specialist maintenance, contact the service shop where you bought the air conditioner.

The maintenance cost must be born by the user.

Important information regarding the refrigerant used.

This product contains fluorinated greenhouse gases covered by the Kyoto Protocol.

Refrigerant type:R410A

GWP⁽¹⁾ value:**1975**

(1) GWP = global warming potential

Periodical inspections for refrigerant leaks may be required depending on European or local legislation. Please contact your local dealer for more information.

Troubleshooting

Troubleshooting measures are classified into the following two types on a remedial basis.
 Take an appropriate measure according to the symptom.



Not trouble

These cases are not troubles.
 You may just continue using it.



Check

• Please check again before calling a repair person.

The flaps does not start swing immediately.

 The air conditioner is adjusting the flap position. The flap will start moving soon.



The HEAT operation stops suddenly and a flowing sound is heard.

 The system is taking away the frost on the outdoor unit. You should wait for about 4 to 12 minutes.



Operation does not start soon.

- When "ON/OFF" button was pressed soon after operation was stopped.
- When the mode was reselected.
- This is to protect the air conditioner. You should wait for about 3 minutes.



A sound is heard.

■ A sound like a flow of water

- This sound is generated because the refrigerant in the air conditioner is flowing.
- This is a pumping sound of the water in the air conditioner and heard when the water is pumped out from the air conditioner in cooling or drying operation.
- The refrigerant flows in the air conditioner even if the air conditioner is not working when the indoor units in other rooms are in operation.

■ Blowing sound

 This sound is generated when the flow of the refrigerant in the air conditioner is switched over.

■ Pinging sound

 This sound is generated when the size of the air conditioner slightly expands or shrinks as a result of temperature changes.

■ Whistling sound

• This sound is generated when refrigerant flows during defrosting operation.



The outdoor unit emits water or steam.

■ In HEAT operation

 The frost on the outdoor unit melts into water or steam when the air conditioner is in defrost operation.

■ In COOL or DRY operation

 Moisture in the air condenses into water on the cool surface of outdoor unit piping and drips.



The air conditioner does not operate. (OPERATION lamp is off.)

- · Hasn't a breaker turned off or a fuse blown?
- Isn't it a power failure?
- · Are batteries set in the remote controller?
- Is the timer setting correct?



Hot air does not flow out soon after the start of HEAT operation.

The air conditioner is warming up.
You should wait for 1 to 4 minutes.
(The system is designed to start discharging air only after it has reached a certain temperature.)



Operation stopped suddenly. (OPERATION lamp flashes.)

- · Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Clean the air filters or take all obstacles away and turn the breaker off. Then turn it on again and try operating the air conditioner with the remote controller. If the lamp still flashes, call the service shop where you bought the air conditioner.
- Are operation modes all the same for indoor units connected to outdoor units in the multi system?

If not, set all indoor units to the same operation mode and confirm that the lamps flash.

Moreover, when the operation mode is in AUTO, set all indoor unit operation modes to COOL or HEAT for a moment and check again that the lamps are normal. If the lamps stop flashing after the above steps, there is no malfunction. (page 30.)



Troubleshooting

Operation stopped suddenly. (OPERATION lamp is on.)

 For system protection, the air conditioner may stop operating on a sudden large voltage fluctuation. It automatically resumes operation in about 3 minutes.



Mist comes out of the indoor unit.

- This happens when the air in the room is cooled into mist by the cold airflow during COOL operation.
- This is because the air in the room is cooled by the heat exchanger and becomes mist during defrost operation.



Cooling (Heating) effect is poor.

- Are the air filters clean?
- Is there anything to block the air inlet or the outlet of the indoor and the outdoor units?
- Is the temperature setting appropriate?
- · Are the windows and doors closed?
- Are the airflow rate and the airflow direction set appropriately?



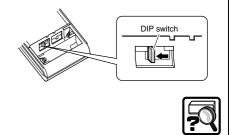
Remote controller does not work properly.

- No remote controller signals are displayed.
- The remote controller sensitivity is low.
- The display is low in contrast or blacked
- The display runs out of control.
- The batteries are dying and the remote controller is malfunctioning. Replace all the batteries with new, size AAA.LR03 (alkaline).
 For details, refer to "To set the batteries" of this manual. (page 7.)



HEAT operation cannot be selected, even though the unit is heat pump model.

 Slide the DIP switch to the left as shown in the illustration so that the HEAT operation can be selected with the "MODE" button.



The ON/OFF TIMER does not operate according to the settings.

 Check if the ON/OFF TIMER and the WEEKLY TIMER are set to the same time. Change or deactivate the settings in the WEEKLY TIMER. (page 22.)



The indoor unit gives out odour.

 This happens when smells of the room, furniture, or cigarettes are absorbed into the unit and discharged with the airflow.
 (If this happens, we recommend you to have the indoor unit washed by a technician.
 Consult the service shop where you bought the air conditioner.)



The outdoor fan rotates while the air conditioner is not in operation.

■ After operation is stopped

- The outdoor fan continues rotating for another 60 seconds for system protection.
- While the air conditioner is not in operation
- When the outdoor temperature is very high, the outdoor fan starts rotating for system protection.



An abnormal functioning happens during operation.

 The air conditioner may malfunction with lightning or radio waves. Turn the breaker off, turn it on again and try operating the air conditioner with the remote controller.



Troubleshooting

Call the service shop immediately.



WARNING

- When an abnormality (such as a burning smell) occurs, stop operation and turn the breaker off. Continued operation in an abnormal condition may result in troubles, electric shocks or fire. Consult the service shop where you bought the air conditioner.
- Do not attempt to repair or modify the air conditioner by yourself. Incorrect work may result in electric shocks or fire.

 Consult the service shop where you bought the air conditioner.

If one of the following symptoms takes place, call the service shop immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The safety breaker, a fuse, or the earth leakage breaker cuts off the operation frequently.
- A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.



Turn the breaker off and call the service shop.

■ After a power failure

The air conditioner automatically resumes operation in about 3 minutes. You should just wait for a while.

■ Lightning

If lightning may strike the neighbouring area, stop operation and turn the breaker off for system protection.

Disposal requirements



Your product and the batteries supplied with the controller are marked with this symbol. This symbol means that electrical and electronic products and batteries shall not be mixed with unsorted household waste.

For batteries, a chemical symbol can be printed beneath the symbol. This chemical symbol means that the battery contains a heavy metal above a certain concentration. Possible chemical symbols are:

■ Pb: lead (>0.004%)

Do not try to dismantle the system yourself: the dismantling of the product, treatment of the refrigerant, of oil and of other parts must be done by a qualified installer in accordance with relevant local and national legislation.

Units and waste batteries must be treated at a specialized treatment facility for re-use, recycling and recovery.

By ensuring correct disposal, you will help to prevent potential negative consequences for the environment and human health.

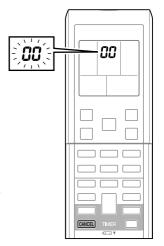
Please contact the installer or local authority for more information.

Fault diagnosis.

Fault diagnosis by remote controller

In the ARC452A series, the temperature display sections on the main unit indicate corresponding codes.

- 1. When CANCEL is held down for 5 seconds, a "@@" indication flashes on the temperature display section.
- 2. Press CANCEL repeatedly until a continuous beep is produced.
 - The code indication changes as shown below, and notifies with a long beep.



	CODE	MEANING
	00	NORMAL
	UA	INDOOR-OUTDOOR UNIT COMBINATION FAULT
SYSTEM	U0	REFRIGERANT SHORTAGE
	U2	DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE
	U4	FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)
	A1	INDOOR PCB DEFECTIVENESS
INDOOR	A5	HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR
UNIT	A6	FAN MOTOR FAULT
O N	C4	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	C9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	EA	COOLING-HEATING SWITCHING ERROR
	E1	CIRCUIT BOARD FAULT
	E5	OL STARTED
	E6	FAULTY COMPRESSOR START UP
	E7	DC FAN MOTOR FAULT
	E8	OVERCURRENT INPUT
	F3	HIGH TEMPERATURE DISCHARGE PIPE CONTROL
	F6	HIGH PRESSURE CONTROL (IN COOLING)
OUTDOOR	H0	SENSOR FAULT
UNIT	H6	OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR
	H8	DC CURRENT SENSOR FAULT
	H9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	J3	FAULTY DISCHARGE PIPE TEMPERATURE SENSOR
	J6	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	L3	ELECTRICAL PARTS HEAT FAULT
	L4	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK
	L5	OUTPUT OVERCURRENT
	P4	FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR

NOTE

- 1. A short beep and 2 consecutive beeps indicate non-corresponding codes.
- 2. To cancel the code display, hold the CANCEL down for 5 seconds. The code display also cancel itself if the button is not pressed for 1 minute.

Troubleshooting

LED ON OUTDOOR UNIT PCB 3MXS, 3MKS, 4MXS, 4MKS, 5MXS, 5MKS series

GREEN			RED			
MICROCOMPUTER NORMAL			FUNC TECTI			
LED-A	LED1	LED2	LED3	LED4	LED5	DIAGNOSIS
≯	•	•	•	•	•	NORMAL → CHECK INDOOR UNIT
≯	☆	•	₩	*	•	HIGH PRESSURE PROTECTOR WORKED OR FREEZE-UP IN OPERATING UNIT OR STAND-BY UNIT
≯	ఘ	•	₩	•	•	* OVERLOAD RELAY WORKED OR HIGH DISCHARGE PIPE TEMPERATURE
≯	•	☆	₩	•	•	FAULTY COMPRESSOR START
- ≯	•	ఘ	•	₩	•	INPUT OVERCURRENT
∌	₩	☆	•	•	•	* THERMISTOR OR CT ABNORMALITY
≯	ఘ	ఘ	•	*	•	HIGH TEMPERATURE SWITCHBOX
∌	•	•	•	*	•	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK
≯	•	•	*	•	•	* OUTPUT OVERCURRENT
≯	•	•	ఘ	ఘ	•	* REFRIGERANT SHORTAGE
≯	*	•	•	₩	•	LOW VOLTAGE TO MAIN CIRCUIT OR MOMENTARY VOLTAGE LOSS
≯	₩	•	•	•	•	REVERSING SOLENOID VALVE SWITCHING FAILURE
≯	₩	☆	ఘ	*	•	FAN MOTOR FAULT
*	_	-	-	-	•	[NOTE 1]
•	_	_	_	_	•	POWER SUPPLY FAULT OR [NOTE 2]

NOTE: The LED5 is only available in the 5M series.

GREEN	NORMALLY FLASHING
RED	NORMALLY OFF
¢	ON
*	FLASHING
•	OFF
-	IRRELEVANT

NOTE

- Turn the power off and then on again. If the LED display recurs, the outdoor unit PCB is faulty.
- 2. Diagnosis marked
 - * Do not apply to some cases. For details, refer to the service guide.

DAIKIN INDUSTRIES, LTD.

Head office:

Umeda Center Bldg., 2-4-12, Nakazaki-Nishi, Kita-ku, Osaka, 530-8323 Japan

Tokyo office: JR Shinagawa East Bldg., 2-18-1, Konan, Minato-ku, Tokyo, 108-0075 Japan http://www.daikin.com/global_ac/

DAIKIN EUROPE NV

Zandvoordestraat 300, B-8400 Oostende, Belgium



Two-dimensional bar code is a code for manufacturing.